# INDUSTRIAL MARKETING COMPANY

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# **BLISTER PACK MACHINE - 3000 FB**

Intermittent compressed-air forming and continuos rotary sealing for higher output for capsules, tablets and caplets



## **SALIENT FEATURES:**

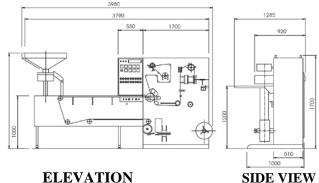
- Forming Station Intermittent Compressed air forming.
- Sealing Station: Continuous rotary
- Full Function PLC
- Edge To-Edge pack cutting
- Feeding Arrangements : Universal Brush Feeder Dedicated Feeder / Multi-Feeder
- Shorter Change Over Time
- Higher Out Put
- Utmost simplicity in operation & maintenance.

#### **TECHNICAL SPECIFICATIONS:**

Packing Material		
Base Film	Lidding Material	
PVC opaque or Transparent	Tempered aluminum with	
PVC with PVdC coating	heat-sealable lacquer	
PVC with PE/PVdc	or PVdC coating	
Format Range		
Base Film		
Width max	230 mm	
Thickness max	0.2 - 0.3  mm	
Reel Dia Max	440 mm	
Lidding Material		
Width max	226 mm	
Thickness Dia max	0.02 - 0.03  mm	
Reel Dia Max	210 mm	
Max. Format area	180 mm X 222 mm	
Forming Indexing Length	Min. 60 mm X Max. 180	
Forming Depth	mm	
Output (for a typical pack	Max. 12 mm	
size)		
	30 blister packs/ min	
Compressed air		
requirement:		
250 litre at 6 bar	Power:	
Cooling water	(415 V 3 Phase 50 Hz.)	
requirement:	Other voltages on request.	
2 litre /min at 18 °C to 20 °C	10 kW peak,	
at 3 bar	7 kW average	

## **OPTIONAL FEATURES:**

- Non Fill Detection
- Single Color Flexo Foil Printer
- Collator
- Hot Batch Coding
- **Hot Perforation**
- Direct Interface with Downstream Machine



### **Shipping dimensions for basic machine**

LXWXH	Net Wt.	Gross Wt.
105" x 47" x 76"	1415 Kg	1715 Kg

Note: Images Shown here are illustrative. As the design & manufacturing of Machines are subject to improvement, the product supplied will be as per our Techno-Commercial offer.